

**Instructions:**

A wiring diagram, parts list and instruction booklet entitled Installation, Operation and Maintenance is included with each AMACO® kiln sold. Duplicate copies are available at all times. How to test for defective elements and how to replace element plates and wire coils is explained in the booklet. Also discussed are refractory repairs and replacements, care and maintenance of the kiln, temperature controls, kiln stacking and firing. Current prices for A-1A and A-2 parts available upon request.

**Important!** When ordering element holder or element wire replacement, always supply this information:

- (1) Kiln Model Number
- (2) Serial Number
- (3) Voltage
- (4) Phase

**32325D** Element Wire Staples, A-1 Kanthal Wire per dozen.....\$4.53

**AMACO® Master Kiln Series**

Kiln No.	Code No.	Part Description	No. Per Kiln	Price Each
HF-65	29476S	Element Coil 208 Volts	4	\$20.53
	29478E	Element Coil 230 Volts	4	20.53
HF-66	29499S	Element Coil 120 Volts	4	28.98
HF-75	29545A	Element Coil 208 Volts	6	20.53
	29547E	Element Coil 230 Volts	6	20.53
HF-76	29588P	Element Coil 208 Volts	6	30.19
	29590R	Element Coil 230 Volts	6	30.19
HF-85	29616E	Element Coil 208 Volts	3	27.77
	29618W	Element Coil 230 Volts	3	27.77
HF-86	29621A	Element Coil 208 Volts	6	28.98
	29623C	Element Coil 230 Volts	6	28.98
HF-87	29682R	Element Coil 208 Volts	6	28.98
	29684T	Element Coil 230 Volts	6	28.98
HF-95	29716D	Element Coil 208 Volts	3	28.98
	29718F	Element Coil 230 Volts	3	28.98
HF-96	29722K	Element Coil 208 Volts	6	27.77
	29724M	Element Coil 230 Volts	6	27.77
HF-97	29775B	Element Coil 208 Volts	6	27.77
	29777E	Element Coil 230 Volts	6	27.77
HF-101	29775B	Element Coil 208 Volts	9	27.77
	29777E	Element Coil 230 Volts	9	27.77
HF-105	29837K	Element Coil 240 Volts, Single Phase	6	32.60
	29836J	Element Coil 240 Volts, Three Phase (SSU=1)	6	32.60

**AMACO® Fine-Art Kiln Series**

Kiln No.	Code No.	Part Description	No. Per Kiln	Price Each
FA-44	29365W	Bottom Element Coil 208 Volts, Set of 2 wires	1	\$48.30
	29367Y	Bottom Element Coil 230 Volts, Set of 2 wires	1	48.30
	29364H	Bottom Element Holder	1	102.64
	29380N	Side Element Coil 208 Volts	4	36.23
	29382B	Side Element Coil 230 Volts	4	36.23
FA-88	29378L	Side Element Holder	4	56.75
	29438B	Bottom Element Coil 208 Volts	2	28.98
	29440D	Bottom Element Coil 230 Volts	2	28.98
	29436Y	Bottom Element Holder	2	66.41
	29452R	Side Element Coil 208 Volts	4	32.60
	29454T	Side Element Coil 230 Volts	4	32.60
	29449N	Side Element Holder (SSU=1)	4	60.38

**AMACO® Professional Kiln Series**

Kiln No.	Code No.	Part Description	No. Per Kiln	Price Each
AH-4	28049E	Bottom Element Coil 208 Volts, Set of 2 wires	1	\$56.75
	28051G	Bottom Element Coil 230 Volts, Set of 2 wires	1	56.75
	29364H	Bottom Element Holder	1	102.64
	28055L	Side Element Coil 208 Volts	4	39.85
	28057N	Side Element Coil 230 Volts	4	39.85
	29378L	Side Element Holder	4	56.75
AH-6	28122M	Bottom Element Coil 208 Volts	2	25.36
	28124P	Bottom Element Coil 230 Volts	2	25.36
	28120K	Bottom Element Holder	2	43.47
	28134B	Side Element Coil 208 Volts	4	32.60
	28136D	Side Element Coil 230 Volts	4	32.60
	28995E	Side Element Holder	4	55.55
AH-8	28202D	Bottom Element Coil 208 Volts	3	30.19
	28204F	Bottom Element Coil 230 Volts	3	30.19
	29436Y	Bottom Element Holder	3	66.41
	28208K	Side Element Coil 208 Volts	6	35.02
	28210M	Side Element Coil 230 Volts	6	35.02
	29449N	Side Element Holder	6	60.38
AH-10	28275L	Bottom Element Coil 208 Volts	4	30.19
	28277N	Bottom Element Coil 230 Volts	4	30.19
	28273J	Bottom Element Holder	4	50.72
	28281T	Side Element Coil 208 Volts	8	28.98
	28283H	Side Element Coil 230 Volts	8	28.98
	28279B	Side Element Holder	8	50.72
AH-20	28505K	Element Coil 208-240 Volts	15	142.49
	28503H	Element Holder	15	62.79
AH-21	28399C	Element Coil 240 Volts	12	138.86
	28503H	Element Holder	12	62.79
AH-25	28644M	Element Coil 208 Volts, Single Phase	12	32.60
	28647S	Element Coil 208 Volts, Three Phase	12	32.60
	28645P	Element Coil 220/240 Volts, Single Phase	12	32.60
	28648T	Element Coil 220/240 Volts, Three Phase	12	32.60
AH-30	28505K	Element Coil 240 Volts	21	142.49
	28503H	Element Holder (SSU=1)	21	62.79

**AMACO® Master Kiln Series**

Kiln No.	Code No.	Part Description	No. Per Kiln	Price Each
EC-15	29052G	Element Coil 110 Volts	4	\$22.94
EC-25	29102L	Element Coil 110 Volts	2	22.94
EC-26	29152B	Element Coil 110 Volts	2	30.19
EC-35	29198B	Element Coil 110 Volts	2	22.94
EC-45	29243P	Element Coil 208 Volts	3	24.15
	29244B	Element Coil 230 Volts	3	24.15
EC-55	29295H	Element Coil 208 Volts	3	21.74
	29296W	Element Coil 230 Volts (SSU=1)	3	21.74

**AMACO® Metal Enameling Kilns**

Kiln No.	Code No.	Part Description	No. Per Kiln	Price Each
62-E	28918L	Element Coil 110 Volts	2	\$20.53
62-EFC	28911D	Element Coil 110 Volts	2	19.32
	28919M	Element Holder	2	36.23
64-E	28956C	Element Coil 110 Volts, Set of 2 wires	1	36.23
	67-E	28994T	Element Coil 110 Volts	2
67-EFC	28987L	Element Coil 110 Volts	2	20.53
	28995E	Element Holder	2	55.55
FA-20	22242G	Element Coil 220 Volts	4	31.40
MK-4	28902T	Element Coil 110 Volts (SSU=1)	1	19.32

*Elements are always available for ANY AMACO® kiln ever made!*