

STONE TEXTURE (ST) LOW FIRE GLAZES

GLAZES

AMACO® Stone Texture Glazes — Lead Free

Cone 05. These glazes have a smooth, unique stone-like surface when fired over a Cone 04 bisque. The ST glaze series flows a little in the firing, settling in the crevices and towards the bottom of a vertical surface. Therefore, when applied over a textured surface they will produce antique-like variations or a weathered and worn out look on the higher relief areas of the piece. Because they move slightly, care should be taken to taper down the glaze application towards the bottom of the piece so that the piece will not stick to the kiln shelf during firing.

These glazes can be used over any AMACO® earthenware clay. When applied over Indian Red Clay No.

67, the clay color showing through the high relief contrasts and blends with the glaze color and the entire piece is enriched by the warm undertones.

AMACO® Stone Texture glazes are best applied over Cone 04 bisque. The recommended firing temperature is Cone 05 (1911°F, 1044°C), however they could be fired lower to Cone 06 (1855°F, 1013°C) or higher to Cone 04 (1971°F, 1077°C) to produce different effects. Do not be afraid to experiment. AMACO® Stone Texture glazes can also be used by applying them over or under other glazes like the LG, F, or DG series or within their own series.



NON-TOXIC
Conforms to
ASTM D-4236



ST-20 (4)
Blue



ST-30 (4)
Rust



ST-33 (4)
Straw



ST-51 (4)
Peach



ST-53 (4)
Ivory Beige



ST-55 (4)
Lavender



ST-56 (4)
Violet



ST-65 (4)
Burnt Orange

CL GLAZES RESTRICTED FROM USE K-6 (ASTM D-4236/FHSA)



Conforms to
ASTM D-4236



ST-23 (4)
Light Blue



ST-25 (4)
Blue-Gray



ST-40 (4)
Green



ST-42 (4)
Olive

Stone Texture Glazes — Lead Free

Series No.	Color	Pint Liquid Cat. No.
*ST-20	Blue (4) [O]	35001A
*ST-30	Rust (4) [O]	35004D
*ST-33	Straw (4) [O]	35005E
*ST-51	Peach (4) [O]	35008K
*ST-53	Ivory Beige (4) [O]	35009L
*ST-55	Lavender (4) [O]	35010M
*ST-56	Violet (4) [O]	35011N
*ST-65	Burnt Orange (4) [O]	35012P

CL GLAZES RESTRICTED FROM USE K-6 (ASTM D-4236/FHSA)

ST-23	Light Blue (4) [O]	35002B
ST-25	Blue-Gray (4) [O]	35003C
ST-40	Green (4) [O]	35006F
ST-42	Olive (4) [O]	35007G

[O] = Opaque

Only glazes marked with an asterisk () may be used for safe spray application.

**CLASS
PACK**

39187N..... Stone Texture Glaze Class Pack,
pints, AP/CL - 6 colors (SSU=1)

[Click here for color selections.](#)

Looks great on
AMACO® 67-M Indian Red Clay
for increased depth
of color.

*Stone Texture glazes fired on 25-M White
Clay bisque buttons.*