

MAGIC FLOW (MF) LOW FIRE GLAZES

GLAZES

AMACO® Magic Flow Glazes — Lead Free

Cone 06-05. Magic Flow glazes imitate the effect of Cone 10 reduction ash glazes. While fired only to Cone 06-05 in an electric kiln in oxidation, no toxic ingredients or high temperature firing are necessary to achieve these "ash glazes" effects. The clay on which it is used affects the unique wiggly flow of these glazes. **For best results use a Talc containing clay such as AMACO No. 20 Versa Clay.** You can also get excellent results on slip cast items. On non-talc

bodies the wiggly effects will not show as prominently but will smooth out and flow more in a straight line. Both effects can be very attractive. Best application is by brushing so you can taper down towards the bottom of the piece. Apply two coats all the way to the bottom of the piece and the third coat only to the upper half. Fire with a dry foot on a kiln shelf that has been well coated with AMACO® Kiln Shelf Wash. Use stilts, until you get used to how the glaze flows.



NON-TOXIC
Conforms to
ASTM D-4236



MF-10 (4)
White



MF-20 (4)
Dark Blue



MF-30 (4)
Brown



MF-44 (4)
Chartreuse



MF-46 (4)
Olive



MF-50 (4)
Rose



MF-60 (4)
Straw Yellow



MF-65 (4)
Orange



MF-66 (4)
Burnt Orange

Magic Flow Glazes (MF Series) — Lead Free

| Series No. | Color | Pint Liquid Cat. No. |
|-------------|------------------|----------------------|
| *MF-10..... | White (4) | 35201B |
| *MF-20..... | Dark Blue (4) | 35202C |
| *MF-30..... | Brown (4) | 35204E |
| *MF-44..... | Chartreuse (4) | 35207N |
| *MF-46..... | Olive (4) | 35208L |
| *MF-50..... | Rose (4) | 35209G |
| *MF-60..... | Straw Yellow (4) | 35210K |
| *MF-65..... | Orange (4) | 35211M |
| *MF-66..... | Burnt Orange (4) | 35212P |

CL GLAZES RESTRICTED FROM USE K-6 (ASTM D-4236/FHSA)

| | | |
|------------|----------------|--------|
| MF-26..... | Turquoise (4) | 35203D |
| MF-40..... | Dark Green (4) | 35205F |
| MF-42..... | Leaf Green (4) | 35206H |

Only glazes marked with an asterisk () may be used for safe spray application.



39186W Magic Flow Glaze Class Pack,
pints, AP/CL - 12 colors (SSU=1)
[Click here for color selection.](#)



This vase was made by Chad Chiscinske, Indianapolis, Indiana, with Magic Flow glazes MF-26 and MF-66, which produce Cone 10 effects at low fire temperatures.

CL GLAZES RESTRICTED FROM USE K-6 (ASTM D-4236/FHSA)



Conforms to
ASTM D-4236



MF-26 (4)
Turquoise



MF-40 (4)
Dark Green



MF-42 (4)
Leaf Green

All AMACO® glazes that carry the AP Non-Toxic seal in liquid form also carry the seal in dry form, but mixing instructions on the label should be followed to prevent dust to ensure safe use.

NOTE: Every effort has been made to insure that the representation of the glaze and underglaze colors shown in this catalog are accurate. Actual fired glazed ceramic chip boards are available from AMACO® for exact color matches.

Tableware producers must have all finished ware tested and approved as safe for dinnerware through a certified laboratory due to possible variations in firing temperature and possible contamination.