

DESIGNER VELVET (DV) UNDERGLAZES



NON-TOXIC
Conforms to
ASTM D-4236



DV-3302 (1) (1) Canyon Beige



DV-3308 (1) (1) Desert Sun



DV-3316 (1) (1) Navaho Pink



DV-3320 (1) (1) Indian Crystal



DV-3325 (1) (1) Apache Blue



DV-3327 (1) (1) Turquoise Stone



DV-3328 (1) (1) Fossil Gray



DV-3334 (1) (1) Sand Dune



DV-3354 (1) (1) Cactus Green



DV-3360 (1) (1) Feather White



DV-3367 (1) (1) Tumbleweed



DV-3368 (1) (1) Phoenix Ivory



DV-3369 (1) (1) Sandstorm



DV-3371 (1) (1) Rosy Mauve



DV-3372 (1) (1) Desert Grass



DV-3374 (1) (1) Painted Desert

AMACO® Designer Velvet Underglazes — Lead Free

Designer Velvets are semi-translucent underglazes that have the same distinction as the original Velvet Line with the addition of small specks. When left unglazed, they assume the appearance of velvet or velour with a soft speckle effect. When glazed with AMACO® Transparent Matte or Clear Glazes, they intensify slightly in color. Designer Velvet colors can be used on greenware or bisque. All colors are lead free. Recommended bisque firing range is Cone 04, but Designer Velvets tolerate a wide firing range with recommended firing temperature being that of the clay used.

To prepare these underglazes, shake and stir for thorough mixing. It is usually not necessary to thin these colors. However, upon occasion or for varying techniques, it may become necessary to thin Designer Velvets.

NOTE: Every effort has been made to insure that the representation of the glaze and underglaze colors shown in this catalog are accurate. Actual fired glazed ceramic chip boards are available from AMACO® for exact color matches.

In this case add a few drops of water and mix thoroughly. For best results, apply two coats only of DV-3325 and 3371.

If left unglazed, AMACO® Designer Velvets should not be used on surfaces which come in contact with food or drink. AMACO® clear glazes LG-9, LG-10, F-10, and HF-9 or any other dinnerware safe glaze are recommended to be used over AMACO® Designer Velvets to make them dinnerware safe.

AMACO® Designer Velvets have only been tested and approved as dinnerware safe when applied and fired under AMACO® LG-10 Clear Glaze.

Designer Velvets may be brushed (1) on greenware which is to be bisque fired before applying a covering glaze or (2) on a mature Cone 04 (1971°F, 1077°C) bisque, then a covering glaze applied. For opaque coverage by brushing, the consistency of the color in the jar is correct.

AMACO® Designer Velvet Underglazes — Lead Free



Series No.	Color	2 fl. oz. Cat. No.	Pint Liquid Cat. No.
*DV-3302	Canyon Beige (1) [ST]	37601A	
*DV-3308	Desert Sun (1) [ST]	37603C	
*DV-3316	Navaho Pink (1) [ST]	37604D	
*DV-3320	Indian Crystal (1) [ST]	37605E	
*DV-3325	Apache Blue (1) [ST]	37606F	
*DV-3327	Turquoise Stone (1) [ST]	37614P	
*DV-3328	Fossil Gray (1) [ST]	37607G	
*DV-3334	Sand Dune (1) [ST]	37608H	60443B
*DV-3354	Cactus Green (1) [ST]	37609J	
*DV-3360	Feather White (1) [ST]	37610K	60444C
*DV-3367	Tumbleweed (1) [ST]	37611L	
*DV-3368	Phoenix Ivory (1) [ST]	37615R	
*DV-3369	Sandstorm (1) [ST]	37612M	
*DV-3371	Rosy Mauve (1) [ST]	37613N	
*DV-3372	Desert Grass (1) [ST]	37616V	
*DV-3374	Painted Desert (1) [ST]	37617L	

All Designer Velvets are [ST] semi-translucent with one coat; [O] opaque with 3 coats. Only glazes marked with an asterisk (*) may be used for safe spray application.

(1) Dinnerware Safe when covered by AMACO® clear glazes LG-9, LG-10, F-10, and HF-9 or any other dinnerware safe glaze.

Designer Velvet Underglazes Set

Designer Velvet Set



37459X Designer Velvet Set - 2 oz. jars - 12 colors (SSU=6)



"Bill the Frog Platter" by Ron Karczyski, Natrona Heights, Pennsylvania. Ron used the Underglaze Applicators shown on this page to apply AMACO® LUG's, Velvets, and GDC's to his work.

DECORATING COLORS