

VELVET-1-STROKES (V-1-S) UNDERGLAZES

DECORATING COLORS

AMACO® Velvet-1-Strokes — Lead Free

Velvet-1-Strokes translucent underglazes from AMACO® are as versatile as the original Velvet Underglazes. They are pre-mixed and ready to use right from the jar. They can also be glazed over with a transparent or translucent glaze or left unglazed for that beautiful Velvet finish. Velvet-1-Strokes have a wide firing range from Cone 06 for earthenware to Cone 6 for stoneware and porcelain. They have a high concentration of color and are excellent for detail and one stroke designs.

Velvet-1-Strokes may be brushed (1) on greenware which is to be bisque fired before applying a covering glaze or (2) on a mature Cone 04 (1971°F, 1077°C) bisque, then a covering glaze applied. For opaque coverage by brushing, the consistency of the color in the jar is correct.

Tableware producers must have all finished ware tested and approved as safe for dinnerware through a certified laboratory due to possible variations in firing temperature and possible contamination.

For best results with V-1-S-1317, 1322, and 1326, apply only two coats of LG-10 Clear Glaze.

If left unglazed, AMACO® Velvet-1-Strokes should not be used on surfaces which come in contact with food or drink. AMACO® clear glazes LG-9, LG-10, F-10, and HF-9 or any other dinnerware safe glaze are recommended to be used over AMACO® Velvet-1-Strokes to make them dinnerware safe.

AMACO® Velvet-1-Strokes have only been tested and approved as dinnerware safe when applied and fired under AMACO® LG-10 Clear Glaze.



NON-TOXIC
Conforms to
ASTM D-4236



V-1-S-1308 (1) (1) Yellow



V-1-S-1309 (1) (1) Deep Yellow



V-1-S-1313 (1) (1) Red Brown



V-1-S-1314 (1) (1) Chocolate Brown



V-1-S-1317 (1) (1) Medium Pink



V-1-S-1322 (1) (1) Purple



V-1-S-1326 (1) (1) Medium Blue



V-1-S-1336 (1) (1) Royal Blue



V-1-S-1345 (1) (1) Light Green



V-1-S-1353 (1) (1) Dark Green

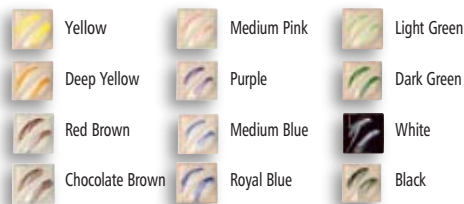


V-1-S-1360 (1) (1) White



V-1-S-1370 (1) (1) Black

Velvet-1-Strokes Set — 2 oz. Jars



37912N Velvet-1-Strokes Set - 2 oz. jars
- 12 colors (SSU=6)

Velvet-1-Strokes — Lead Free



Series No.	Color	2 fl. oz. Cat. No.
*V-1-S-1308	Yellow (1) [TL]	37900A
*V-1-S-1309	Deep Yellow (1) [TL]	37901B
*V-1-S-1313	Red Brown (1) [TL]	37902C
*V-1-S-1314	Chocolate Brown (1) [TL]	37903D
*V-1-S-1317	Medium Pink (1) [TL]	37904E
*V-1-S-1322	Purple (1) [TL]	37905F
*V-1-S-1326	Medium Blue (1) [TL]	37906G
*V-1-S-1336	Royal Blue (1) [TL]	37907H
*V-1-S-1345	Light Green (1) [TL]	37908J
*V-1-S-1353	Dark Green (1) [TL]	37909K
*V-1-S-1360	White (1) [TL]	37910L
*V-1-S-1370	Black (1) [TL]	37911M

Only glazes marked with an asterisk (*) may be used for safe spray application.