

# SUN STROKES (SS) UNDERGLAZES

DECORATING COLORS

## AMACO® Sun Strokes Brilliant Underglaze Colors — Lead Free

Vivid reds, oranges, yellow, and green! Six intense special underglazes specifically formulated for Cone 06-05 (1855°-1911°F, 1013°-1044°C) in oxidation and raku firings — with or without a clear glaze. Sun Strokes Underglazes have a gloss finish even when fired without the clear glaze. Therefore if they are applied on the bottom of the piece, they must be stilted when fired or they will stick to the kiln shelf. Clear glaze smooths out and brightens the colors. Apply two even coats to bisque. When using clear glaze, it must be applied over the decorated object before firing of the underglaze. Apply LG-10 or F-10 over underglaze colors for one stroke application and all over coverage. Apply one even coat on a mature Cone 04 (1971°F, 1077°C) bisque. Fire to Cone 06-05 (1855°-1911°F, 1013°-1044°C).

If left unglazed, AMACO® Sun Strokes should not be used on surfaces which come in contact with food or drink. AMACO® clear glazes LG-9, LG-10, F-10, and HF-9 or any other dinnerware safe glaze are recommended to be used over AMACO® Sun Strokes to make them dinnerware safe.

AMACO® Sun Strokes have only been tested and approved as dinnerware safe when applied and fired under AMACO® LG-10 Clear Glaze.



**NON-TOXIC**  
Conforms to  
ASTM D-4236



**SS-201 (1) (1)**  
Tulip Red



**SS-202 (1) (1)**  
Snapdragon



**SS-203 (1) (1)**  
Marigold Orange



**SS-204 (1) (1)**  
Daffodil Yellow



**SS-205 (1) (1)**  
Zinnia Orange



**SS-206 (1) (1)**  
Clover Green

*SS Series  
underglazes  
fired on 25M  
White Clay  
bisque buttons  
with LG-10  
Clear Glaze.*

## Sun Strokes Brilliant Underglaze Colors — Lead Free



Series No.	Color	2 fl. oz. Cat. No.	Pint Liquid Cat. No.
SS-201	Tulip Red (1) [O]	41091J	41089G
SS-202	Snapdragon (1) [O]	41092K	41090F
SS-203	Marigold Orange (1) [O]	41096P	41093L
SS-204	Daffodil Yellow (1) [O]	41099S	41094M
SS-205	Zinnia Orange (1) [O]	41097B	41095N
SS-206	Clover Green (1) [O]	37798X	41098R



**37393R**..... Sun Strokes Underglaze  
Class Pack, pints, AP – 6 colors (SSU=1)  
[Click here for color selections.](#)

## Sun Strokes Brilliant Underglaze Colors Set

**37799Y** Sun Strokes set - one each of 6 colors (2 fl. oz. jars), (SSU=6)

**(1)** *Dinnerware Safe  
when covered by  
AMACO® clear glazes  
LG-9, LG-10, F-10,  
and HF-9 or any  
other dinnerware  
safe glaze.*



*"Bahama Mama" by Janet Verdegem, Cullowhee, North Carolina, is decorated with SS-201 Tulip Red and other glazes.*