

AMACO® Liquid Underglaze Decorating Colors — Lead Free

Brilliant, Ready-to-Use Colors. AMACO® Liquid Underglaze Decorating Colors are supplied in time-saving, ready-to-use form. The concentrated, opaque colors are recommended for covering large areas quickly, easily, and smoothly. Results are equally effective when the colors are used for detailed painting, sgraffito decoration, water color effects, free brush painting, wax resists, and mishima decoration.

Twenty-four Easy-to-Apply Colors. Twenty-four intense colors are available and other colors, shades and tints are made by blending. The colors may be brushed (1) on greenware which is to be bisque fired before applying a covering glaze, (2) on mature Cone 04 bisque, then covering glaze applied and fired to maturing temperature of the clear glaze. Color chips shown below were glazed with LG-10 and fired to Cone 05.

For opaque coverage by brushing, the consistency of the color in the jar is correct. White slip may be tinted by adding small amounts of most LUG colors to produce colored slip. Intensity depends on quantity used. To color moist clay, cut clay in very thin slices, pour LUG color between slices and wedge until uniform color is achieved.

Since the colors are approximately the same tone before and after firing, the effectiveness of color combinations and blending is observed as the glazing progresses.

Selecting Transparent Covering Glazes. Transparent covering glazes are applied on decorated bisque shapes, and the pieces are fired to the maturing temperature of the glaze. AMACO® Glazes LG-9, LG-10, F-10, DC-10, and HF-9 are recommended as clear glazes. LUG-25 will appear Green Turquoise under LG-9 and Blue Turquoise under LG-10. Colored transparent glazes in the LG, F, and HF series may be selected for unusual effects.

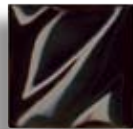
For best results with LUG-51, 52, 54, 55, and 56, apply only two coats of LG-10 Clear Glaze.

If left unglazed, AMACO® LUG's should not be used on surfaces which come in contact with food or drink. AMACO® clear glazes LG-9, LG-10, F-10, and HF-9 or any other dinnerware safe glaze are recommended to be used over AMACO® LUG's to make them dinnerware safe.

AMACO® LUG's have only been tested and approved as dinnerware safe when applied and fired under AMACO® LG-10 Clear Glaze.



NON-TOXIC
Conforms to
ASTM D-4236



LUG-1 (1) (1)
Black



LUG-10 (1) (1)
White



LUG-15 (1) (1)
Warm Gray



LUG-20 (1) (1)
Light Blue



LUG-21 (1) (1)
Medium Blue



LUG-22 (1) (1)
Dark Blue



LUG-25 (1) (1)
Turquoise



LUG-26 (1) (1)
Aqua



LUG-30 (1) (1)
Light Brown



LUG-31 (1) (1)
Mahogany Brown



LUG-40 (1) (1)
Chartreuse



LUG-41 (1) (1)
Irish Green



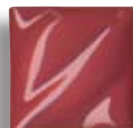
LUG-42 (1) (1)
Blue Green



LUG-43 (1) (1)
Dark Green



LUG-50 (1) (1)
Pink



LUG-51 (1) (1)
Rose



LUG-52 (1) (1)
Peach



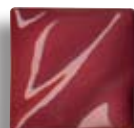
LUG-53 (1) (1)
Sun Tan



LUG-54 (1) (1)
Lilac



LUG-55 (1) (1)
Purple



LUG-56 (1) (1)
Maroon



LUG-60 (1) (1)
Light Yellow



LUG-61 (1) (1)
Bright Yellow



LUG-65 (1) (1)
Orange

LUG Series underglazes fired on 25M White Clay bisque buttons under clear glaze.

NOTE: Every effort has been made to insure that the representation of the glaze and underglaze colors shown in this catalog are accurate. Actual fired glazed ceramic chip boards are available from AMACO® for exact color matches.

(1) Dinnerware Safe when covered by AMACO® clear glazes LG-9, LG-10, F-10, and HF-9 or any other dinnerware safe glaze.

Tableware producers must test all finished ware to establish dinnerware status, due to possible variations in firing temperature and contamination.

Liquid Underglaze Decorating Colors — Lead Free

Series No.	Color	2 fl. oz. Cat. No.	Pint Liquid Cat. No.
*LUG-1	Black (1) [O]	41141N	41171H
*LUG-10	White (1) [O]	41142P	41172W
*LUG-15	Warm Gray (1) [O]	41143B	41173X
*LUG-20	Light Blue (1) [O]	41144R	41174Y
*LUG-21	Medium Blue (1) [O]	41145B	41175A
*LUG-22	Dark Blue (1) [O]	41146T	41176B
*LUG-25	Turquoise (1) [O]	41147E	41177C
*LUG-26	Aqua (1) [O]	41148H	41178D
*LUG-30	Light Brown (1) [O]	41149W	41179E
*LUG-31	Mahogany Brown (1) [O]	41150X	41180F
*LUG-40	Chartreuse (1) [O]	41151Y	41181G
*LUG-41	Irish Green (1) [O]	41152A	41182H
*LUG-42	Blue Green (1) [O]	41153B	41183J
*LUG-43	Dark Green (1) [O]	41154C	41184K
*LUG-50	Pink (1) [O]	41155D	41185L
*LUG-51	Rose (1) [O]	41156E	41186M
*LUG-52	Peach (1) [O]	41157F	41187N
*LUG-53	Sun Tan (1) [O]	41158G	41188P
*LUG-54	Lilac (1) [O]	41159H	41189B
*LUG-55	Purple (1) [O]	41160J	41190R
*LUG-56	Maroon (1) [O]	41161K	41191S
*LUG-60	Light Yellow (1) [O]	41162L	41192T
*LUG-61	Bright Yellow (1) [O]	41163M	41193E
*LUG-65	Orange (1) [O]	41164N	41194H

Series No.	Color	Gallon Liquid Cat. No.
*LUG-1	Black (1) [O]	41169G
*LUG-10	White (1) [O]	41170E

[O] = Opaque *Only glazes marked with an asterisk (*) may be used for safe spray application.



37394SLiquid Underglaze Decorating Colors Class Pack, pints, AP - 6 colors (SSU=1)
37392PLiquid Underglaze Decorating Colors Class Pack, pints, AP - 12 colors (SSU=1)

Click here for color selection.

LUG Sets

Set No. 712 — 2 fl. oz. Jars



41201D Color Set No. 712 (SSU=6)

Set No. 812 — 2 fl. oz. Jars



41203F Color Set No. 812 (SSU=6)