








## AMACO® LOW FIRE CERAMIC CLAYS COMPARISON CHART

Type	Moist Form	Dry Form	Color Range	Suggested Firing Temperature			Suggested Glazes	Shrinkage	Absorption
				Bisque	Glaze	Alternate			
Versa Clay No. 20		NA	Cone 05 Bright White	Cone 04 1971°F 1077°C	Cone 05 1911°F 1044°C	Cone 06-5 1855°-2205°F 1013°-1207°C	Low Fire Cone 05	Cone 04 6.4%	Cone 04 14.6%
			Cone 02 Cream					Cone 02 6.1%	Cone 02 13.6%
White Art Clay No. 25 Talc-Free			Cone 05-3 White	Cone 04 1971°F 1077°C	Cone 05 1911°F 1044°C	Cone 05-3 1911°-2138°F 1044°-1170°C	Low Fire Cone 05	Cone 04 6.3%	Cone 04 13.7%
Off White Sculpture/Raku Clay No. 27 Talc-Free		NA	Cone 05 Off White	Cone 04 1971°F 1077°C	Cone 05 1911°F 1044°C	Cone 05-5 1911°-2205°F 1044°-1207°C	Low Fire Cone 05	Cone 04 7%	Cone 04 16%
			Cone 5 Cream					Cone 5 9%	Cone 5 10%
Brown Stone Earthenware Clay No. 29 Talc-Free		NA	Cone 05 Light Speckled Brown	Cone 04 1971°F 1077°C	Cone 05 1911°F 1044°C	Cone 05-5 1911°-2205°F 1044°-1207°C	Low Fire Cone 05	Cone 04 5%	Cone 04 11.8%
			Cone 5 Dark Speckled Brown					Cone 5 6.8%	Cone 5 6.9%
Sedona Red Clay No. 67 Talc-Free			Cone 05 Red	Cone 04 1971°F 1077°C	Cone 05 1911°F 1044°C	Cone 05-02 1911°-20525°F 1044°-1122°C	Low Fire Cone 05	Cone 06 11.7%	Cone 06 7%
			Cone 02 Rich Red Brown					Cone 02 13%	Cone 02 9.2%